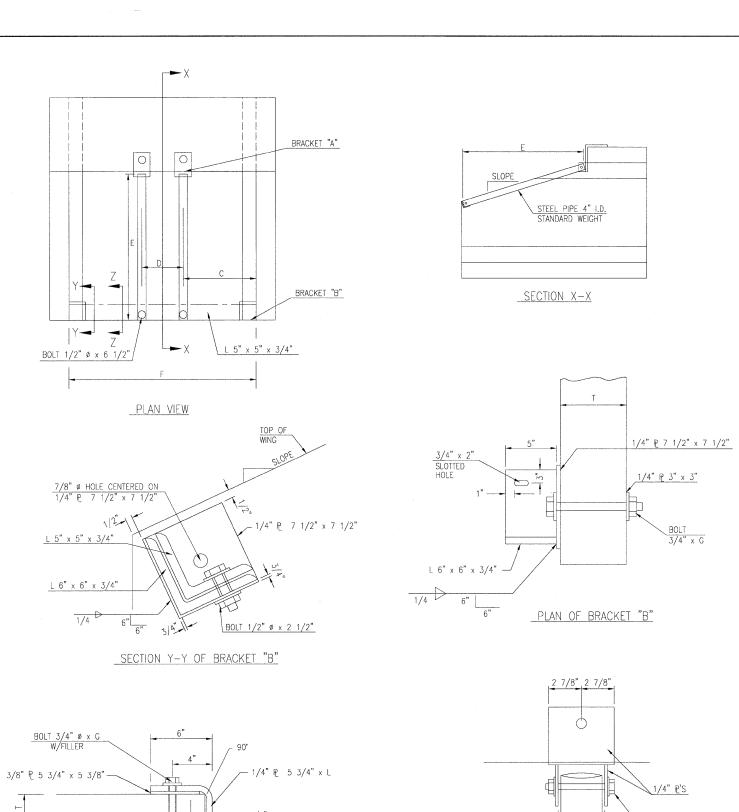
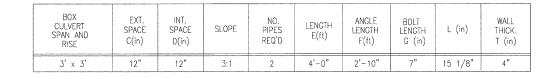
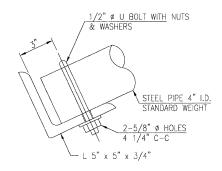


<u>1/2" ₽</u> 4" x 4"

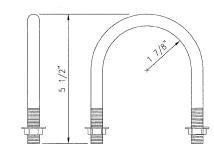
ELEVATION OF BRACKET "A"







SECTION Z-Z



1/2" Ø U BOLT \_(1 PER PIPE REQUIRED)

## GENERAL NOTES

- BOLTS AND NUTS SHALL CONFORM TO A.S.T.M. A307, AND SHALL BE GALVANIZED IN ACCORDANCE WITH A.S.H.T.O. M232.
  ALL BOLTS SHALL HAVE WASHERS AT EACH END. HOLES SHALL BE 2"
  OVERSIZE UNLESS OTHERWISE NOTED EXCEPT IN CONCRETE WHICH SHALL BE 3/16" OVERSIZE.
- ANGLES AND STEEL PLATES SHALL CONFORM TO A.A.S.H.T.O. M183. STEEL PIPES SHALL CONFORM TO A.S.T.M. A53 GRADE B.
- STEEL PIPES, ANGLES AND PLATES SHALL
- BE GALVINIZED IN ACCORDANCE WITH
  A.A.S.H.T.O. M-111.
  THE APPROXIMATE WEIGHT OF STEEL IS
  LISTED ABOVE. THIS TOTAL INCLUDES
  PLATES, ANGLES AND PIPES. BOLTS,
- NUTS AND WASHERS ARE NOT INCLUDED.
  THE CONTRACTOR SHALL VERIFY THE PIPE
  LENGTHS AND HOLE LOCATIONS PRIOR TO
  CUTTING THE PIPES TO LENGTH OR DRILLING HOLES.
- GRATING FOR THE PRECAST END SECTION WILL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR "GRATING FOR BOX CULVERT, LOCATION 1" WHICH PRICE SHALL INCLUDE FABRICATION, GALVANIZING AND INSTALLATION OF THE GRATING AS DETAILED.

USER NAME = Pop00836	DESIGNED - MH	REVISED -
	DRAWN - DJP	REVISED -
PLOT SCALE = 1.0000 '/ in.	CHECKED - MH	REVISED -
PLOT DATE = 12\23\2008	DATE -	REVISED ~

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 

BOLT 1/2" Ø x 6 1/2"

4 3/4 "

PLAN OF BRACKET "A"

DRAINAGE DETAILS							SEC	CTION	COUNTY	TOTAL	SHEET NO. 32
							99-000	0036-00-BR	BOND	99	
									CONTRACT	NO.	97366
SCALE: 50	SHEET NO.	OF	SHEETS	STA.	TO STA.	FED. RO	FED. ROAD DIST. NO.   ILLINOIS   FED. AID PROJECT				